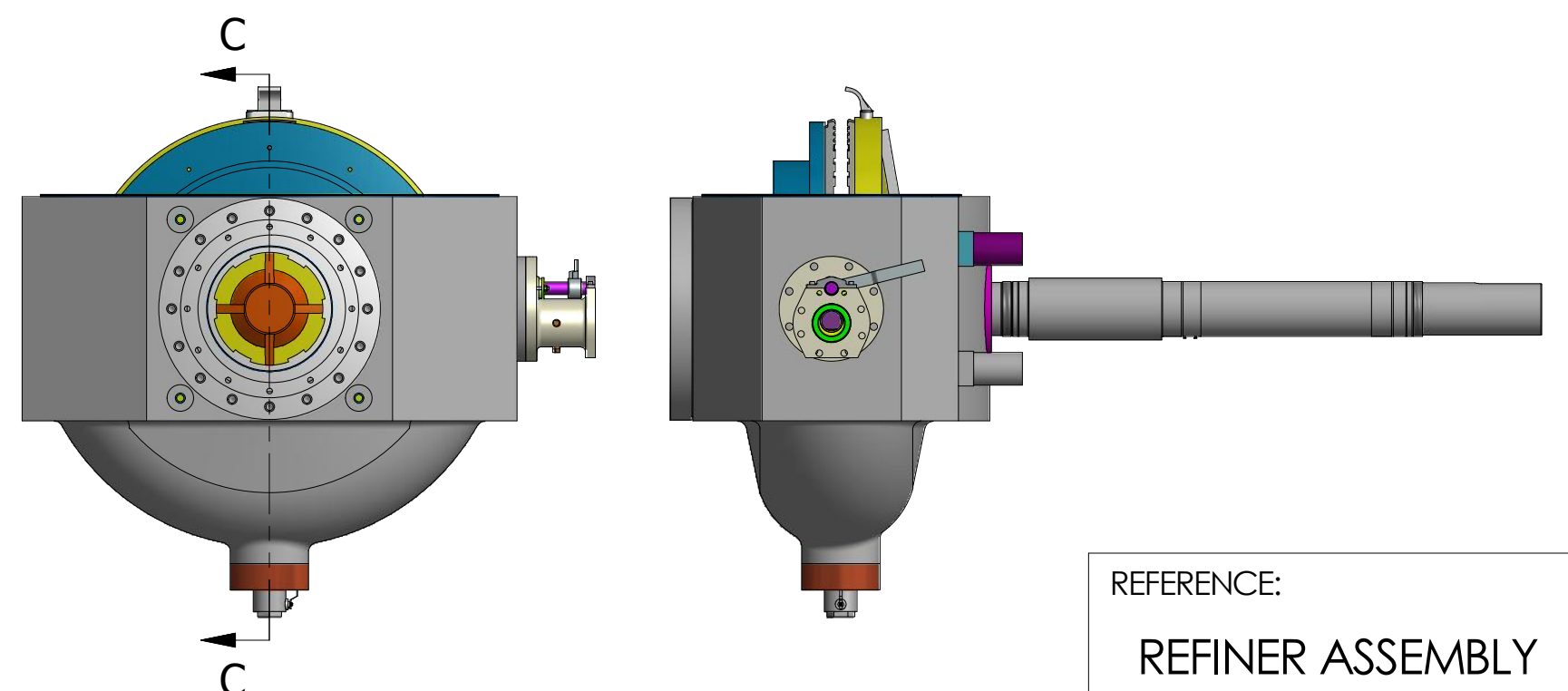
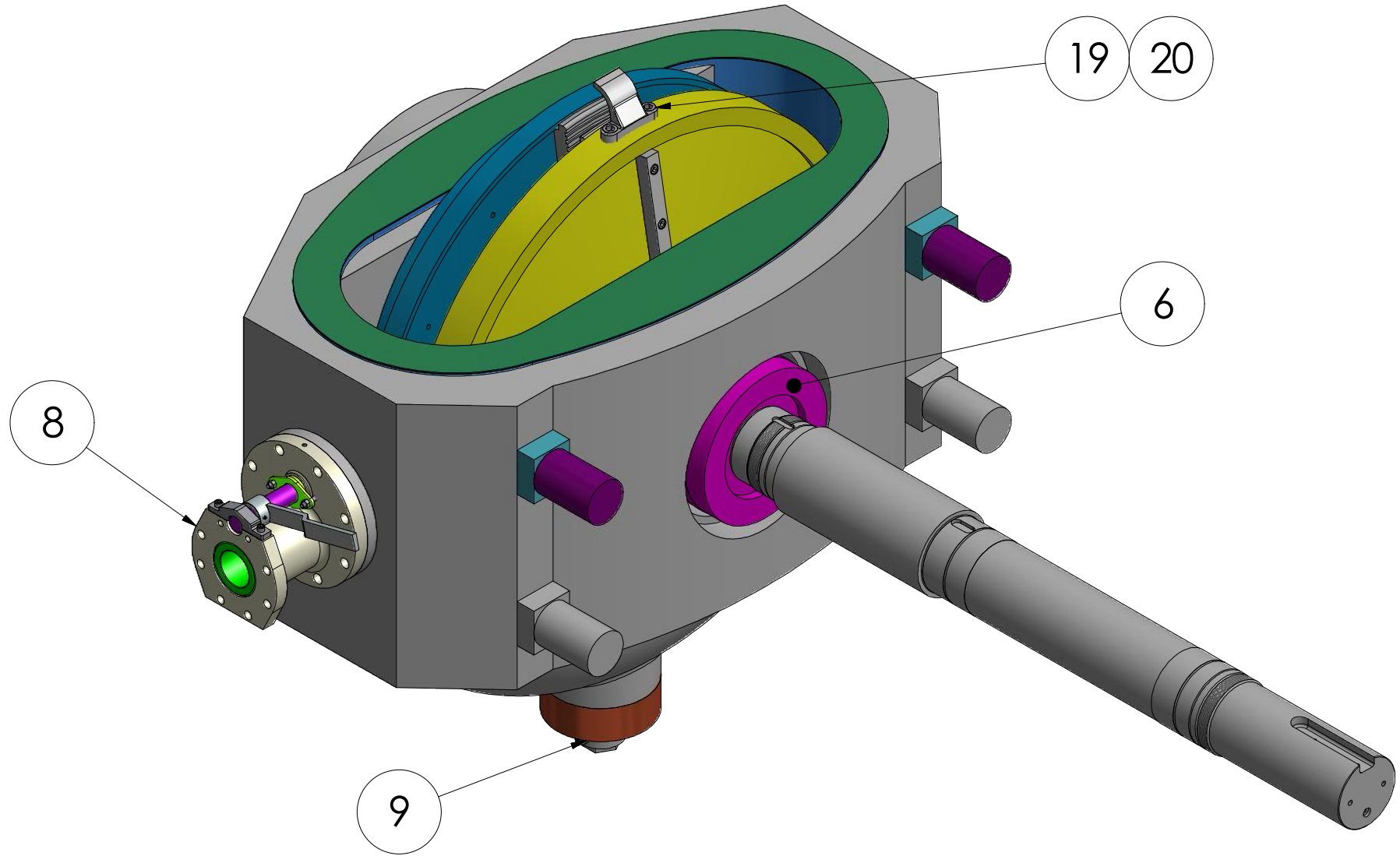


SECTION C-C



REFERENCE:
REFINER ASSEMBLY

		PARTS LIST	
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	42-1CP	REFINER HOUSING
2	1	SWR-1002-42	DISC PLATE HOLDER, ROTOR
3	1	SWR-1007-42	HOUSING INSERT
4	1	SWR-1003-42	PLATE HOLDER, STATOR
5	4	SWR-1286-42-42M.005	REFINER PLATE
6	1	SWR-1010-42	MECHANICAL SEAL
7	1	SWR-1094-42-46	NUT, FLINGER
8	1	SDR-1077-42-46	BLOW VALVE
9	1	SWR-1286-42-42M.009	DRAIN VALVE
10	1	SWR-1097-42	MAIN SHAFT
11	1	SWR-1286-42-42M.011	KEY, ROTOR
12	2	SWR-1252-42	ROTOR VANE
13	1	SWR-1286-42-42M.013	GASKET, COVER
14	1	SWR-1286-42-42M.014	CLEANER
15	48	SWR-1286-42-42M.015	HEX CAP SCREW 1/2-13 UNC - 1.25" LG.
16	48	SWR-1286-42-42M.016	WASHER 1/2"
17	2	SWR-1286-42-42M.017	100° Flat CS Machine Screw 10-24 UNC x 0.75" LG.
18	6	SWR-1286-42-42M.018	HEX SHCS 1/2 - 13 UNC - 1 1/4" LG.
19	2	SWR-1286-42-42M.019	HEX SHCS 3/4 - 10 UNC - 1 3/4" LG.
20	2	SWR-1286-42-42M.020	LOCK WASHER 3/4
21	1	SWR-1286-42-42M.021	SEAL KIT



STATUS: **CERTIFIED**

MATERIAL:

CUSTOMER:

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MACHINING TOLERANCES UNLESS OTHERWISE NOTED

125 STANDARD MACHINE FINISH

**REMOVE ALL BURRS
BREAK OUTSIDE EDGES**

FRACTIONAL = ± 1/64"
DECIMAL = ± .005"
ANGLE = ± 1/2"

DRAWN	11/15/2013
CHECKED	
QA	
MFG	
APPROVED	

RPM
Refiner Products Manufacturing
P.O. BOX 471335 - CHARLOTTE, N.C. 28226 - USA - (704) 602-3070

TITLE: **GRINDING HOUSING ASSEMBLY**

SIZE	DWG NO	REV
D	SWR-1286-42	0
SCALE	SHEET 1 OF 1	